

# THE LANCASTER



*Summer*

## *the story...*

The Lancaster is named after Lancaster Falls located in Hood River County, Oregon. At 303 feet, with the tallest single drop of 231 feet, Lancaster Falls sends a smaller, but extremely consistent volume of water plunging into the rugged beauty of the Columbia River Gorge.

Much like its namesake, The Lancaster aboveground swimming pool from Blue Cascade features a rugged construction not commonly found in entry level swimming pools. With each piece of the pool being exclusively manufactured to exacting standards, you are sure to have many years of family memories. Every Lancaster pool is produced in the United States and features a Vinyl Works deluxe pool liner, also manufactured in the United States.

# THE LANCASTER

## FEATURES:

- 52" Pool Height
- 6" Roll Formed Ledges & Uprights
- Grey Electra Wall
- Universal Plates & Rails
- Molded Ledge Covers
- Dichromate Hardware

## SIZES & SPECIFICATIONS



### Round Pool 52"

Size/Feet

18' x 52"

21' x 52"

24' x 52"

27' x 52"



### Oval Pool 52"

Size/Feet

15' x 24' x 52"

15' x 30' x 52"

18' x 33' x 52"



### Warranty

20 Year Limited  
Including 2 Year Full



**LINER OF CHOICE:**  
Lakota Wall with  
Glimmerglass Floor



**CAUTION:** No Diving or Jumping. Above-ground pools are designed for swimming only.



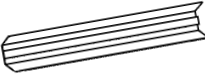
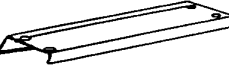


At Blue Cascade Above Ground Pools, your family's security is our priority. Always ensure the proper supervision of children when around a swimming pool.

[www.BlueCascadePools.com](http://www.BlueCascadePools.com)


Code: 25709LAN 3/11





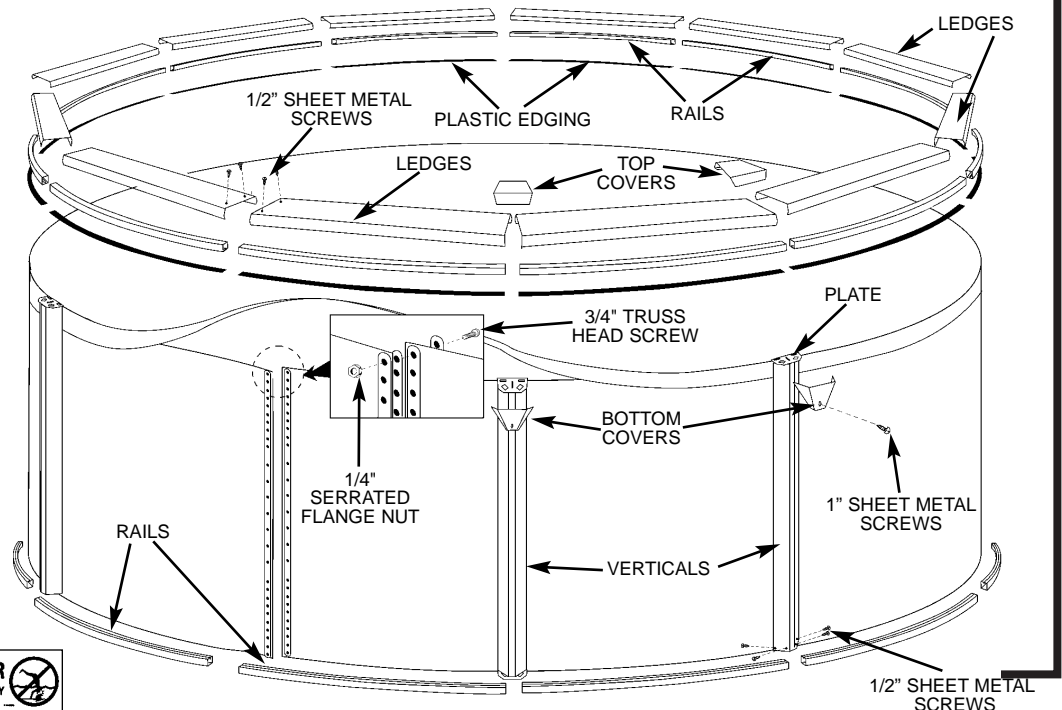
	Description	Part No.	8'	12'	15'	18'	21'	24'	27'	30'	33'
<b>POOL HARDWARE</b>											
	#12 x 1/2 SHEET METAL SCREW	460199	90	100	100	120	140	160	180	200	240
	#10 X 1" SHEET METAL SCREW	460149	9	10	10	12	14	16	18	20	22
<b>VERTICALS</b>											
	BLUE STEEL VERTICAL	241695	9	10	10	12	14	16	18	20	22
<b>LEDGES</b>											
	35 3/4" BLUE STEEL LEDGE	241698	6	-	-	-	-	-	-	-	-
	43 15/16" BLUE STEEL LEDGE	241699	-	7	-	-	-	-	-	-	-
	55 1/2" BLUE STEEL LEDGE	241696	-	-	7	9	11	13	15	17	19
	35 3/4" BLUE STEEL LEDGE with "DO NOT DIVE" LABEL	241698BL	1	-	-	-	-	-	-	-	-
	43 15/16" BLUE STEEL LEDGE with "DO NOT DIVE" LABEL	241699BL	-	1	-	-	-	-	-	-	-
	55 1/2" BLUE STEEL LEDGE with "DO NOT DIVE" LABEL	241696BL	-	-	1	1	1	1	1	1	1
	35 3/4" BLUE STEEL LEDGE with "DO NOT DIVE" LABEL	241698SL	2	-	-	-	-	-	-	-	-
	43 15/16" BLUE STEEL LEDGE with "DO NOT DIVE" LABEL	241699SL	-	2	-	-	-	-	-	-	-
	55 1/2" BLUE STEEL LEDGE with "DO NOT DIVE" LABEL	241696SL	-	-	2	2	2	2	2	2	2

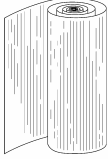



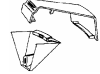

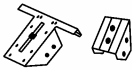
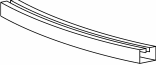

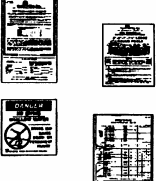







## CARTON 4

	33'x52" GRAY ELECTRA WALL	121900	-	-	-	-	-	-	-	-	1
<b>WALL HARDWARE</b>											
	3/8"-16 X 3/4" Truss Head Bolt	460222	-	-	-	-	-	-	-	-	23
	3/8" X 1-7/8" Washer	460223	-	-	-	-	-	-	-	-	46
	3/8"-16 Serrated Flange Nut	460217	-	-	-	-	-	-	-	-	23



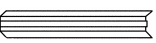







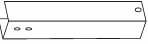
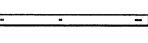
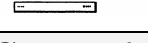

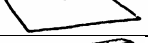

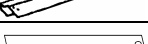
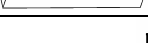

**WARNING!**  
Pools are not designed for diving or jumping! Diving or jumping into an above ground pool may result in DEATH or serious PERMANENT injury!

**ADULT SUPERVISION REQUIRED!**



ITEM	DESCRIPTION	PART #	18 x 12	24 x 12	24 x 15	30 x 15	33 x 18	39 x 18
<b>Carton 1</b>								
	18'x12' Gray Electra	121901	1	-	-	-	-	-
	24'x12' Gray Electra	121902	-	1	-	-	-	-
	24'x15' Gray Electra	121903	-	-	1	-	-	-
	30'x15' Gray Electra	121904	-	-	-	1	-	-
	33'x18' Gray Electra	121905	-	-	-	-	1	-
	39'x18' Gray Electra	121966	-	-	-	-	-	1
<b>Wall Hardware</b>								
	3/4" Truss Head Screw	460177	31	31	31	31	31	31
	1/4" Serrated Flange Nut	460215	31	31	31	31	31	31
<b>Carton 2</b>								
	Liner (Not Supplied by Manufacture)	999999	1	1	1	1	1	1
<b>Carton 3</b>								
	Blue Top Cover	361928	14	16	16	18	20	24
	Blue Bottom Cover	361929	10	10	10	10	12	12
	Top and Bottom Plate	230448	20	20	20	20	24	24
	Buttress Top Plate	361130	4	6	6	8	8	12
	Buttress Brace Bracket	230335	8	12	12	16	16	24
	32 1/8" Top and Bottom Rail	231958	8	-	8	-	-	8
	44 1/16" Top and Bottom Rail	241702	16	16	-	-	-	-
	44 3/16" Top and Bottom Rail	241959	-	8	-	8	8	-
	45 1/2" Top and Bottom Rail	242033	4	8	8	12	12	20
	55 3/8" Top and Bottom Rail	241703	-	-	16	16	20	20
	Plastic Edging	350007	16	20	21	25	28	32
	15 Year Limited Warranty	420278	1	1	1	1	1	1
	4' Center Instruction Booklet	420869	1	1	1	1	1	1
	Do Not Dive Label	490021	4	4	4	4	4	4
	Packing List	420859	1	1	1	1	1	1
<b>Support and Strap Hardware</b>								
	1/4"X2-3/4" Hex Head Bolt	460065	16	24	24	32	32	48
	1/4"X20 Nut	460030	16	24	24	32	32	48
	5/16"X3" Truss Head Bolt	460150	4	6	6	8	8	12
	5/16" X 3/4" Hex Head Bolt	460033	8	12	12	16	16	24
	5/16"X 1/2" Hex Head Bolt	460151	24	36	48	64	80	120
	5/16" Hex Nut	460034	36	54	66	88	104	156
	5/16" Washer	460148	16	24	24	32	32	48

**WARNING! POOLS ARE NOT DESIGNED FOR DIVING OR JUMPING!**  
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ITEM	DESCRIPTION	PART #	18 x 12	24 x 12	24 x 15	30 x 15	33 x 18	39 x 18	
<b>Carton 3 cont.</b>									
<i>Frame Hardware</i>									
	# 12 X 1/2" Zinc Screw	460199	132	148	148	164	184	216	
	# 10 X 1" Zinc Screw	460149	10	10	10	12	12	12	
	<i>Verticals</i> 52" Blue Vertical	241659	10	10	10	10	12	12	
	<i>Ledges</i> 33 1/4" Blue Ledge	241956	4	-	4	-	-	4	
	43 5/16" Blue Ledge	241699	5	5	-	-	-	-	
	45 3/8" Blue Ledge	241957	-	4	-	4	4	-	
	47 1/2" Blue Ledge	241995	2	4	4	6	6	10	
	55 1/2" Blue Ledge	241696	-	-	5	5	7	7	
	43 5/16" Blue Ledge	241699BL	1	1	-	-	-	-	
	55 1/2" Blue Ledge	241696BL	-	-	1	1	1	1	
	43 5/16" Blue Ledge	241699SL	2	2	-	-	-	-	
	55 1/2" Blue Ledge	241696SL	-	-	2	2	2	2	
<b>Carton 4</b>									
	Buttress Bottom Plate	230338	4	6	6	8	8	6	
	Hold Down Sheet	230463	-	2	2	4	4	2	
	Right Hold Down Sheet	230464	2	2	2	2	2	2	
	Left Hold Down Sheet	230465	2	2	2	2	2	2	
	47" White Buttress Post	241512	4	6	6	8	8	6	
	43 7/16" White Buttress Brace	241431	4	6	6	8	8	6	
	Inside Internal Upright	241984	-	2	2	4	4	2	
	Outer Internal Upright	241985	4	4	4	4	4	4	
<b>Carton 5</b>									
	110 1/4" Steel Strap	180044	4	6	6	8	8	12	
	Short Steel Strap	180046	-	-	3	4	8	12	
<b>Carton 6</b>									
	Buttress Bottom Plate	230338	-	-	-	-	-	6	
	Hold Down Sheet	230366	-	-	-	-	-	6	
	47" White Buttress Post	241512	-	-	-	-	-	6	
	43 7/16" White Buttress Brace	241431	-	-	-	-	-	6	
	Inside Internal Upright	241984	-	-	-	-	-	6	
<b>DANGER</b>			<b>NO DIVING • SHALLOW WATER</b>						
<small>DO NOT DEFACE, COVER, OR PAINT OVER THIS SIGN</small>									

**WARNING! POOLS ARE NOT DESIGNED FOR DIVING OR JUMPING!**  
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## TWENTY YEAR LIMITED WARRANTY

This product has been designed and manufactured under strict quality control procedures to insure your full enjoyment and continuing satisfaction. This warranty entitles the purchaser to the following protection: Structural components are warranted to be free from defects in workmanship for a period of **TWENTY (20) YEARS** from the date of purchase, subject however, to the limitations and restrictions hereinafter set forth.

1. Pool equipment and accessories including, but not limited to, filters, ladders, skimmers, vacuum kits and pool liners shall carry the warranty issued and provided by the manufacturer of the equipment, if any.
2. The manufacturer cannot be responsible for fading, discoloring, peeling, shattering or other problems which may result from ordinary use or misuse.
3. The manufacturer will endeavor in good faith to maintain a supply of replacement parts for this product. The manufacturer reserves the right to make substitutions. The manufacturer shall not be liable to supply parts that are out of production or unavailable.
4. The manufacturer is not responsible for structural damage caused by the formation of an ice or snow load, storm damage, acts of God, or damages caused by the improper installation of any accessory. A pool left standing without water is also exposed to potential severe wind damage. Such damage would not be covered under this warranty.
5. Should the use of any accessory or item such as, but not limited too, a salt water chlorination device be believed to be the cause or root of defect, this warranty shall be voided.
6. The manufacturer shall not be responsible for any labor required to remove or replace any component, nor shall the manufacturer be responsible for the cost of any water replacement and or any incidental or consequential costs or damages.
7. Failure of the purchaser to comply with the written instructions or with the care and maintenance requirements outlined in the instruction manual, or failure of the purchaser to allow the manufacturer's representative or dealer to inspect components claimed defective, shall render this warranty null and void, and all owners' warranty rights shall terminate. This warranty is null and void if alteration is made in the design, or unauthorized components are used.
8. To validate this warranty, this product must be registered with the manufacturer's Customer Service Department by providing all the information required on the attached card which must be mailed within Fifteen (15) days of installation or within six (6) months of purchase, whichever occurs earlier. All subsequent claims must be made in writing and must refer to the warranty registration number on the warranty.
9. No agent, dealer, salesman, or other individual is authorized to change or modify this warranty, and such changes or modifications will not be recognized by the manufacturer.
10. The manufacturer does not employ installers, and it is therefore the purchaser's obligation and duty to obtain qualified installers in order that this product be properly installed in accordance with the factory instruction manual.
11. All warranties contained herein apply only to the original owner and are not transferable.
12. The pool must be serviced in accordance with the instructions in the installation manual.
13. All Claims under this warranty must be directed to the Customer Service Department at the company's address. You must submit the following;

- Four (4) photographs of the damaged or affected area.
- Copy of original sales receipt
- Written explanation of the problem
- Copy of the Limited Warranty

After receipt of the above written notification, it maybe required for the components in question to be returned to the manufacturer. If so a return authorization will be issued and the component must be returned to the factory, freight paid, for inspection. The company will notify the purchaser of its determination regarding all claims presented under this warranty within 40 days of receipt of all required information and / or items.

*Continued on other side*

**RETAIN THIS SECTION FOR FUTURE REFERENCE**

### REGISTRATION CARD

### 20 YEAR LIMITED WARRANTY

Name of Purchaser \_\_\_\_\_

Address \_\_\_\_\_

City/State \_\_\_\_\_ Zip \_\_\_\_\_

Phone Number \_\_\_\_\_

Pool Size/Model No. \_\_\_\_\_

Date Purchased \_\_\_\_\_ Retail Price \_\_\_\_\_

Date Installed \_\_\_\_\_ Installed By \_\_\_\_\_

I have read and understand the Limited Warranty, all the instructions contained in the instruction manual and the materials related thereto pertaining to installation and erection of this product and the prevention of potential hazards that can possibly result in permanent physical injury or death. I acknowledge it is my responsibility to supervise my pool, and, therefore, the manufacturer cannot be held responsible for accidents that occur on or about my pool. I have also received "Do Not Dive/Do Not Jump" Warning Labels and have or will post them in a conspicuous place on my pool.

Purchaser's Signature \_\_\_\_\_

Dealer Name \_\_\_\_\_

Address \_\_\_\_\_

City/State \_\_\_\_\_ Zip \_\_\_\_\_

Comments \_\_\_\_\_

**THIS LIMITED WARRANTY NOT VALID UNLESS ALL INFORMATION SPACES ARE COMPLETED  
 Complete and Mail**

14. If a filter, light or any other electrical device is added to this manufacturers pool, it is the responsibility of the purchaser to take all necessary precautions as set forth in the National Underwriters Electrical Code or Local Electrical Code. Failure to comply with this requirement may result in a dangerous or hazardous condition, and will void this warranty.
15. This limited warranty does not cover damage caused by misuse, negligence, act of God, failure to properly winterize, improper installation, vandalism, or commercial use.
16. Under no circumstances will the manufacturer issue a refund, or be responsible for installation costs of replaced or repaired components.
17. Should a component be found defective, the factory will return the replacement component to the purchaser, freight pre-paid.
18. In the event there is a workmanship defect in the structural component within the duration of this warranty from the date of purchase, the manufacturer will replace or repair, **not install**, at its option, any such defective component in accordance with the following schedule and procedure.

**Percentage Of Retail Price To Be Discounted To The Original Purchaser**

First through Second Season	100%
Third Season	70%
Fourth Season	60%
Fifth Season	50%
Sixth Season	40%
Seventh Season through Eighth Season	30%
Ninth Season through Tenth Season	20%
Eleventh through Fifteenth Season	10%
Sixteenth through Twentieth Season	5%

A season ends on December 31st of each calendar year. Any claim must be accompanied by dated proof of purchase.

The retail price shall be the manufacturer's suggested retail price effective at the time of replacement.

**SAFETY PRECAUTIONS; IMPORTANT - FOR YOUR HEALTH and SAFETY - PLEASE NOTE.**

**This swimming pool does not have sufficient depth for diving. Do not dive. Do not Jump. Do not allow others to dive or jump into this swimming pool. Diving is dangerous and can cause permanent physical injury or death. Supervise children at all times. Prevent accidents by prohibiting horseplay and unnecessary roughness in the pool or pool area.**

Proper warning signs are provided with your pool and must be displayed prominently.

This warranty gives you specific legal rights. You also have an implied warranty right. In the event of a problem with warranty service or performance, you may be able to go to a Small Claims Court, a State Court, or a Federal District Court.

This warranty herein sets forth the entire liability against the manufacturer, and it shall not be liable for any other charges or incidental or consequential costs or damages incurred by the purchaser by reason of the occurrence of defects against which this warranty is made. This warranty hereby made is intended to be in lieu of any and all warranties expressed or implied, or merchantability or otherwise, and no other warranties are made or may be implied.



From:

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Place  
Postage  
Here

**SWIM'N PLAY, INC.  
313 REGINA AVENUE  
RAHWAY, NJ 07065-4891**

**Attn: Customer Service Dept.**